



CHARACTERISTICS

- 1-component neutral silicone sealant
- Very easy to apply
- Excellent adhesion to almost all building materials
- Permanent elasticity
- High resistance to ageing, weather conditions and UV
- Meets the requirements of FDA code 21 §177.2600 (e) for food contact

APPLICATIONS

- Sanitary applications in rooms with high humidity such as bathrooms, showers, kitchens and cold storage cells.
- Connection joints and façade joints with a movement amplitude of up to 20%.
- **Parasilico Standard Sanitary T** is also suitable for the top sealing of insulating glazing and safety glass.
- Perimeter joints around window frames.
- Joints in building and construction.
- For outdoor and indoor applications.
- Has an adhesive strength without primer on the majority of materials used in building and engineering industries such as treated wood, aluminium, abs, steel, stainless steel, anodised steel, hard PVC, glass, etc. On alkali surfaces such as concrete, bricks... a primer is recommended.

TECHNICAL CHARACTERISTICS

Uncured sealant	
Type of sealant	Polysiloxanes
Curing system	Through moisture in the air
Skin forming time (23°C and 50% R.H.)	15 min.
Curing rate (23°C and 50% R.H.)	2,5 - 3 mm after 24h
Density: ISO 1183	1,40 g/ml (Standard Sanitary) 0,98 g/ml (Standard Sanitary T)
Processing temperature	+5°C - +40°C
Shelf life, in original packing in dry conditions between +5°C - +25°C	12 months
Cured sealant	
Shore A hardness: ISO 868	28 (Standard Sanitary) 10 (Standard Sanitary T)
Elastic recovery: ISO 7389	>80%
Deformation capability: ISO 11600	20%
Modulus at 100% elongation: ISO 8339	0,67 N/mm ² (Standard Sanitary) 0,17 N/mm ² (Standard Sanitary T)
% Elongation at break: ISO 8339	150% (Standard Sanitary) 350% (Standard Sanitary T)
Temperature resistance	-50°C - +150°C

PACKING AND COLOURS

12 cartridges of 300 ml/box - 100 boxes/pallet - * On order and per full batch

Standard Sanitary (colour): RAL 9010 white*, RAL 7004 grey*

Standard Sanitary T (transparent base): Transparent*, transparent grey*

METHOD OF USE

Preparation

All surfaces should be dry, clean and free from dust or grease. When necessary, degrease with **Parasilico Cleaner**, MEK, alcohol or ethanol. If necessary, use a primer. It is recommended to carry out preliminary tests in order to determine the suitability of the product for its application.

Primers

Porous surfaces	Silicone Primer Porous Surfaces	Transparent	Drying time (approx.) 60 min.
Non porous surfaces	Silicone Primer Non-porous Surfaces	Transparent	Drying time (approx.) 60 min.

Application

- With a sealant gun (manual or pneumatic). The size and shape of the joint is very important. Avoid thin joints.
- Use in well-ventilated rooms. Good ventilation is important during application and curing of the product.
- Do not subject the joint to thermal, mechanical or chemical stress before curing is complete.

Joint dimensions (Maximum joint width: 30 mm)

Joint width	Joint depth	Allowed difference
3-4 mm	3-4 mm	± 1 mm
6 mm	6 mm	± 1 mm
8 mm	8 mm	± 1 mm
10 mm	6-8 mm	± 2 mm
15 mm	10 mm	± 2 mm
20 mm	10-12 mm	± 2 mm
25 mm	15 mm	± 3 mm
30 mm	18 mm	± 3 mm

Tooling

If desired, smooth surface before skin formation with the **Perfect Joint Tooling Agent** and/or the **Perfect Joint Tool**. Avoid that tooling agent ends up on the surface before applying the silicone. Silicone does not adhere to a damp surface.

Cleaning

- Before curing: Tools, surfaces and uncured residues can be removed with **Parasilico Cleaner, Multi-Purpose Super Cleaner** or **Paracleanex Wipes**.
- After curing: Remove cured sealant mechanically. Remainder of silicone can be removed with **Silicone Remover**.

Repairing With the same product.

SAFETY Consult the safety data sheet online: www.dl-chem.com.

LIMITATIONS

- Not suitable for expansion joints with a motion amplitude >20%.
- The sanitary formula does not replace cleaning of the joint. Strong pollution, caused by soap residues in combination with moisture, can stimulate the development of fungi.
- We recommend **Parasilico PL** on polyacrylate and polycarbonate.
- Do not use on natural stone (staining). Use **Parasilico Prestige** or **Parasilico NS** on natural stone.
- Not compatible with the edge seals of insulating glazing and the PVB films of safety glass. Avoid direct contact.
- White or translucent colours can yellow slightly in the absence of UV light or through contact with smoke or detergents.
- **Parasilico Standard Sanitary** is not suitable for glazing joints.
- No adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates.
- Not paintable.
- We recommend **Paracol Miroseal** for gluing mirrors.

TECHNICAL APPROVALS

CE

FDA code 21 §177.2600 (e) (Ianesco report No.)



* Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).

CE 0074	CE 0074
22 DL Chemicals	22 DL Chemicals
EN 15651-1 F EXT - INT EN 15651-3 S	EN 15651-1 F EXT - INT EN 15651-3 S EN 15651-2 G
No. DoP: Standard Sanitary: MP0020076	No. DoP (TRS): Standard Sanitary T: MP0020075

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply.